

# Customer Information Sheet

DRAWING No.: Z2072Z00 & Z2072ZL0

IF IN DOUBT - ASK

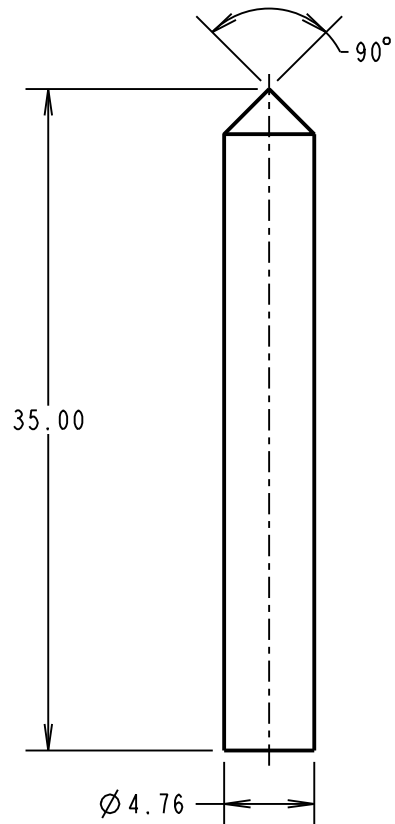
©

NOT TO SCALE

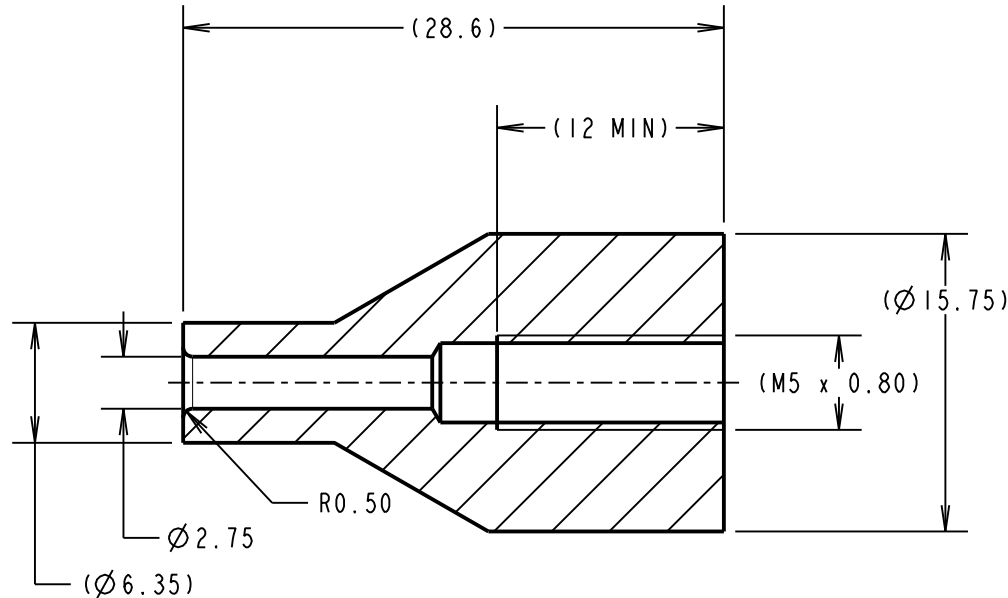
THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

Z10002-00  
TOP TOOL



Z10000-00  
BOTTOM TOOL PART  
MACHINED BLANK



Z10002-00  
(TOP TOOL)

H2072Z01 AND  
H2072ZL1

PCB

Z10000-00  
(BOTTOM TOOL)

OPERATION DIAGRAM

SB	2	19.04.11	11240
NAME	ISS.	DATE	C/NOTE
APPROVED:		S.BENNETT	
CHECKED:		S.FLOWER	
DRAWN:		R.ADDE	
CUSTOMER REF.:			
ASSEMBLY DRG:			

NOTES:

- MUST BE USED WITH A BENCH PRESS OR OTHER FIXED TOOLING, TO ENSURE EVEN PRESSURE IS APPLIED TO THE HEAD OF THE TERMINAL.
- TOP AND BOTTOM TOOLS ARE PACKED IN A BAG AS A KIT.

**HARWIN**

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TOLERANCES

X. = ±1mm  
X.X = ±0.25mm  
X.XX = ±0.10mm  
X.XXX = ±0.01mm

ANGLES = ±5°  
UNLESS STATED

MATERIAL:

SILVER STEEL

FINISH: CLEAN

S/AREA: mm<sup>2</sup>

TITLE:

TOP AND BOTTOM TOOL SET

DRAWING NUMBER:

Z2072Z00 & Z2072ZL0

SHT

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